



Control Union Certifications B.V.
Stationsplein 13, 8011 CW, Zwolle, Overijssel, NL-OV, Netherlands, NL
Phone: +31 38 426 0100
www.controlunion.com

SCOPE CERTIFICATE

Scope Certificate Number: CU1059738GRS-2025-00093204
Scope Certificate Version Number: CU1059738GRS-2025-00093209

Control Union Certifications certifies that

HYOSUNG CORPORATION

Textile Exchange-ID (TE-ID): TE-00061238

License Number: CB-CUC-1059738

74, Simin-daero, Dongan-gu

14080 Anyang-si, Gyeonggi, KR-41, South Korea, KR

has been audited and found to be in conformity with the
GLOBAL RECYCLED STANDARD (GRS)
- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Dyed yarns (PC0029), Industrial, technical (PC0019), Home textiles (PC0010), Fabrics (PC0028),
Greige yarns (PC0030)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Extrusion (PR0010), Finishing (PR0012), Non-woven manufacturing (PR0019), Other (PR0034)

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2026-08-30

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

Place and date of issue:



Zwolle, 2025-08-31

Last updated: 2025-08-27

On behalf of the Managing Director
Jane Choi | Certifier

Certification Body



Standard's logo



Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC

Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01

Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.



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This electronically issued document is the valid original version.
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HYOSUNG CORPORATION
GLOBAL RECYCLED STANDARD (GRS)

Under the scope of this certificate, the following products are covered.

Products Appendix

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed yarns (PC0029)	Filament (PD0069)	97.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 3.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	26.0% Latex (RM0172) 15.0% Polyester (RM0186) 59.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	47.0% Polyethylene (RM0190) 36.0% Recycled post-consumer Polyester (RM0189) 17.0% Polyester (RM0186)	GRS (No label)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	3.0% Polyamide (Nylon) (RM0182) 20.0% Latex (RM0172) 67.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 10.0% Polyester (RM0186)	GRS (GRS)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	41.0% Polyester (RM0186) 23.0% Polyethylene (RM0190) 9.0% Latex (RM0172) 27.0% Recycled post-consumer Polyester (RM0189)	GRS (No label)	TE-00061238
Home textiles (PC0010)	Carpets, rugs, floor coverings (PD0022)	6.0% Polypropylene (RM0202) 65.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 2.0% Polyamide (Nylon) (RM0182) 12.0% Jute (RM0120) 15.0% Latex (RM0172)	GRS (GRS)	TE-00061238
Dyed yarns (PC0029)	Filament (PD0069)	5.0% Polyamide (Nylon) (RM0182) 95.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	18.0% Latex (RM0172) 71.0% Recycled post-consumer Polyester (RM0189) 11.0% Polyester (RM0186)	GRS (GRS)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	29.0% Polyethylene (RM0190) 45.0% Polyester (RM0186) 4.0% Latex (RM0172) 22.0% Recycled post-consumer Polyester (RM0189)	GRS (No label)	TE-00061238
Dyed yarns (PC0029)	Filament (PD0069)	97.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 3.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	7.0% Latex (RM0172) 22.0% Recycled post-consumer Polyester (RM0189) 45.0% Polyester (RM0186) 26.0% Polyethylene (RM0190)	GRS (No label)	TE-00061238

Place and date of issue:



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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Fabrics (PC0028)	Non-woven fabrics (PD0062)	17.0% Polyester (RM0186) 83.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	9.0% Polyester (RM0186) 12.0% Latex (RM0172) 79.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	12.0% Latex (RM0172) 34.0% Recycled post-consumer Polyester (RM0189) 41.0% Polyethylene (RM0190) 13.0% Polyester (RM0186)	GRS (No label)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	14.0% Polyester (RM0186) 22.0% Latex (RM0172) 64.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00061238
Fabrics (PC0028)	Non-woven fabrics (PD0062)	83.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 3.0% Polyamide (Nylon) (RM0182) 14.0% Polyester (RM0186)	GRS (GRS)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	67.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 20.0% Latex (RM0172) 3.0% Polyamide (Nylon) (RM0182) 10.0% Polyester (RM0186)	GRS (GRS)	TE-00061238
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled post-consumer Polyamide (Nylon) (RM0185)	GRS (GRS)	TE-00061238
Dyed yarns (PC0029)	Filament (PD0069)	3.0% Polyester (RM0186) 97.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00061238
Home textiles (PC0010)	Carpets, rugs, floor coverings (PD0022)	12.0% Jute (RM0120) 65.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 6.0% Polypropylene (RM0202) 15.0% Latex (RM0172) 2.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	31.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 51.0% Polyethylene (RM0190) 2.0% Polyamide (Nylon) (RM0182) 9.0% Polyester (RM0186) 7.0% Latex (RM0172)	GRS (No label)	TE-00061238
Fabrics (PC0028)	Non-woven fabrics (PD0062)	15.0% Polyester (RM0186) 85.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00061238
Home textiles (PC0010)	Carpets, rugs, floor coverings (PD0022)	60.0% Recycled post-consumer Polyester (RM0189) 14.0% Jute (RM0120) 18.0% Latex (RM0172) 2.0% Polyester (RM0186) 6.0% Polypropylene (RM0202)	GRS (GRS)	TE-00061238

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Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Home textiles (PC0010)	Carpets, rugs, floor coverings (PD0022)	35.0% Recycled post-consumer Polyester (RM0189) 4.0% Polypropylene (RM0202) 52.0% Latex (RM0172) 1.0% Polyester (RM0186) 8.0% Jute (RM0120)	GRS (No label)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	7.0% Latex (RM0172) 32.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 9.0% Polyester (RM0186) 1.0% Polyamide (Nylon) (RM0182) 51.0% Polyethylene (RM0190)	GRS (No label)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	20.0% Latex (RM0172) 13.0% Polyester (RM0186) 67.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00061238
Greige yarns (PC0030)	Filament (PD0069)	100.0% Recycled pre-consumer Polyamide (Nylon) (RM0184)	GRS (GRS)	TE-00061238
Fabrics (PC0028)	Non-woven fabrics (PD0062)	83.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 14.0% Polyester (RM0186) 3.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	49.0% Polyester (RM0186) 23.0% Recycled post-consumer Polyester (RM0189) 20.0% Polyethylene (RM0190) 8.0% Latex (RM0172)	GRS (No label)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	7.0% Latex (RM0172) 2.0% Polyamide (Nylon) (RM0182) 31.0% Recycled pre-consumer Polyamide (Nylon) (RM0184) 9.0% Polyester (RM0186) 51.0% Polyethylene (RM0190)	GRS (No label)	TE-00061238
Fabrics (PC0028)	Non-woven fabrics (PD0062)	87.0% Recycled post-consumer Polyester (RM0189) 13.0% Polyester (RM0186)	GRS (GRS)	TE-00061238
Dyed yarns (PC0029)	Filament (PD0069)	20.0% Recycled post-consumer Polyamide (Nylon) (RM0185) 80.0% Polyamide (Nylon) (RM0182)	GRS (No label)	TE-00061238
Industrial, technical (PC0019)	Automotive parts, upholstery (PD0045)	15.0% Polyester (RM0186) 40.0% Polyethylene (RM0190) 34.0% Recycled post-consumer Polyester (RM0189) 11.0% Latex (RM0172)	GRS (No label)	TE-00061238

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

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HYOSUNG CORPORATION

GLOBAL RECYCLED STANDARD (GRS)

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility name - TE-ID	Address	Process categories	Standards
HYOSUNG CORPORATION (main) TE-00061238	74, Simin-daero, Dongan-gu 14080 Anyang-si Gyeonggi, KR-41 South Korea, KR	Extrusion (PR0010) Finishing (PR0012) Non-woven manufacturing (PR0019) Other (PR0034)	GRS

Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories	Standards
No subcontractors			

Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certificatic body	Expiry date	Address	Process categories	Standards
No certified subcontractors					

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