



Control Union Certifications B.V.  
Meeuwenlaan 4-6, 8011 BZ, Zwolle, Netherlands  
+31 38 426 0100  
www.controlunion.com

# SCOPE CERTIFICATE

Scope Certificate Number: CU1059738GRS-2021-00030603

Control Union Certifications declares that

## HYOSUNG CORPORATION

License Number: 1059738  
74, Simin-daero, Dongan-gu  
14080 Anyang-si, Gyeonggi-do  
South Korea

has been inspected and assessed in accordance with the  
Global Recycled Standard (GRS)  
- Version 4.0 -

and that products of the categories as mentioned below (and further specified in the annex) comply with this standard:

Product categories: Fabrics, Conventional Yarn, Dyed yarns

Processing steps / activities carried out under responsibility of the above-mentioned company (by the operations as detailed in the annex) for certified products

Extrusion, Storing, Trading, Weaving

This certificate is valid from:

2020-08-03

This certificate is valid until:

2021-08-02

Place and date of issue:



2021-04-02, Zwolle

Name of authorised person:

On behalf of the Managing Director

Kevin Yun | Certifier

Stamp of the issuing body



Standard's Logo



This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01



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This electronically issued document is the valid original version.





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**HYOSUNG CORPORATION**  
**Global Recycled Standard (GRS)**

Products Annex to certificate no. CU1059738GRS-2021-00030603

In specific the certificate covers the following products:

Product category	Product details	Material composition	Label grade
Conventional Yarn	Filament	100.0% Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Dyed yarns	Filament	6.0% Conventional Polyamide (Nylon) 94.0% Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Dyed yarns	Filament	5.0% Conventional Polyamide (Nylon) 95.0% Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Dyed yarns	Filament	96.0% Recycled Pre-Consumer Polyamide (Nylon) 4.0% Conventional Polyamide (Nylon)	Pre-Consumer
Dyed yarns	Filament	97.0% Recycled Post-Consumer Polyester 3.0% Conventional Polyester	Post-Consumer
Dyed yarns	Filament	3.0% Conventional Polyamide (Nylon) 97.0% Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Dyed yarns	Filament	98.0% Recycled Pre-Consumer Polyamide (Nylon) 2.0% Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	30.0% Recycled Post-Consumer Polyester 53.0% Conventional Polyethylene 17.0% Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	31.0% Recycled Post-Consumer Polyester 15.0% Conventional Polyester 54.0% Conventional Polyethylene	Post-Consumer
Fabrics	Special fabrics	2.0% Conventional Polyamide (Nylon) 7.0% Conventional Latex 9.0% Conventional Polyester 31.0% Recycled Pre-Consumer Polyamide (Nylon) 51.0% Conventional Polyethylene	Pre-Consumer
Fabrics	Special fabrics	32.0% Recycled Pre-Consumer Polyamide (Nylon) 6.0% Conventional Latex 49.0% Conventional Polyester 12.0% Conventional Polyethylene 1.0% Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	52.0% Conventional Polyethylene 15.0% Conventional Polyester 33.0% Recycled Post-Consumer Polyester	Post-Consumer
Fabrics	Special fabrics	35.0% Conventional Polyethylene 14.0% Conventional Latex 33.0% Recycled Post-Consumer Polyester 18.0% Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	34.0% Recycled Post-Consumer Polyester 51.0% Conventional Polyethylene 15.0% Conventional Polyester	Post-Consumer





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Product category	Product details	Material composition	Label grade
Fabrics	Special fabrics	16.0% Conventional Latex 18.0% Conventional Polyester 31.0% Conventional Polyethylene 35.0% Recycled Post-Consumer Polyester	Post-Consumer
Fabrics	Special fabrics	2.0% Conventional Polyamide (Nylon) 8.0% Conventional Polyester 35.0% Recycled Pre-Consumer Polyamide (Nylon) 7.0% Conventional Latex 48.0% Conventional Polyethylene	Pre-Consumer
Fabrics	Special fabrics	36.0% Recycled Post-Consumer Polyester 17.0% Conventional Polyester 47.0% Conventional Polyethylene	Post-Consumer
Fabrics	Special fabrics	7.0% Conventional Latex 8.0% Conventional Polyester 48.0% Conventional Polyethylene 1.0% Conventional Polyamide (Nylon) 36.0% Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	40.0% Recycled Post-Consumer Polyester 41.0% Conventional Polyethylene 19.0% Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	40.0% Recycled Pre-Consumer Polyamide (Nylon) 28.0% Conventional Polyethylene 2.0% Conventional Polyamide (Nylon) 16.0% Conventional Polyester 14.0% Conventional Latex	Pre-Consumer
Fabrics	Special fabrics	43.0% Conventional Polyethylene 41.0% Recycled Post-Consumer Polyester 16.0% Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	45.0% Recycled Post-Consumer Polyester 13.0% Conventional Latex 25.0% Conventional Polyethylene 17.0% Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	45.0% Recycled Post-Consumer Polyester 36.0% Conventional Polyester 13.0% Conventional Latex 6.0% Conventional Polyethylene	Post-Consumer
Fabrics	Special fabrics	13.0% Conventional Latex 46.0% Recycled Post-Consumer Polyester 25.0% Conventional Polyethylene 16.0% Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	48.0% Recycled Pre-Consumer Polyamide (Nylon) 2.0% Conventional Polyamide (Nylon) 33.0% Conventional Latex 17.0% Conventional Polyester	Pre-Consumer





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Product category	Product details	Material composition	Label grade
Fabrics	Special fabrics	12.0% Conventional Latex 23.0% Conventional Polyethylene 14.0% Conventional Polyester 49.0% Recycled Pre-Consumer Polyamide (Nylon) 2.0% Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	14.0% Conventional Polyester 2.0% Conventional Polyamide (Nylon) 50.0% Recycled Pre-Consumer Polyamide (Nylon) 11.0% Conventional Latex 23.0% Conventional Polyethylene	Pre-Consumer
Fabrics	Special fabrics	52.0% Conventional Polyethylene 33.0% Recycled Post-Consumer Polyester 15.0% Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	53.0% Recycled Post-Consumer Polyester 11.0% Conventional Polyethylene 13.0% Conventional Polyester 23.0% Conventional Latex	Post-Consumer
Fabrics	Special fabrics	14.0% Conventional Polypropylene 56.0% Recycled Pre-Consumer Polyamide (Nylon) 2.0% Conventional Polyamide (Nylon) 28.0% Conventional Latex	Pre-Consumer
Fabrics	Special fabrics	11.0% Conventional Polyester 59.0% Recycled Post-Consumer Polyester 20.0% Conventional Latex 10.0% Conventional Polyethylene	Post-Consumer
Fabrics	Special fabrics	13.0% Conventional Polypropylene 26.0% Conventional Latex 2.0% Conventional Polyester 59.0% Recycled Post-Consumer Polyester	Post-Consumer
Fabrics	Special fabrics	2.0% Conventional Polyamide (Nylon) 59.0% Recycled Pre-Consumer Polyamide (Nylon) 13.0% Conventional Polypropylene 26.0% Conventional Latex	Pre-Consumer
Fabrics	Special fabrics	60.0% Conventional Polyethylene 27.0% Recycled Post-Consumer Polyester 13.0% Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	26.0% Conventional Latex 14.0% Conventional Polyester 60.0% Recycled Post-Consumer Polyester	Post-Consumer
Fabrics	Special fabrics	11.0% Conventional Polyester 9.0% Conventional Polyethylene 18.0% Conventional Latex 62.0% Recycled Post-Consumer Polyester	Post-Consumer





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Product category	Product details	Material composition	Label grade
Fabrics	Special fabrics	62.0% Recycled Pre-Consumer Polyamide (Nylon) 24.0% Conventional Latex 12.0% Conventional Polyester 2.0% Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	9.0% Conventional Polyester 9.0% Conventional Polyethylene 2.0% Conventional Polyamide (Nylon) 62.0% Recycled Pre-Consumer Polyamide (Nylon) 18.0% Conventional Latex	Pre-Consumer
Fabrics	Special fabrics	18.0% Conventional Latex 63.0% Recycled Post-Consumer Polyester 9.0% Conventional Polyethylene 10.0% Conventional Polyester	Post-Consumer
Fabrics	Special fabrics	22.0% Conventional Latex 11.0% Conventional Polyester 2.0% Conventional Polyamide (Nylon) 65.0% Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	22.0% Conventional Latex 11.0% Conventional Polyester 2.0% Conventional Polyamide (Nylon) 65.0% Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	67.0% Recycled Pre-Consumer Polyamide (Nylon) 10.0% Conventional Polyester 20.0% Conventional Latex 3.0% Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	10.0% Conventional Polyester 2.0% Conventional Polyamide (Nylon) 68.0% Recycled Pre-Consumer Polyamide (Nylon) 20.0% Conventional Latex	Pre-Consumer
Fabrics	Special fabrics	20.0% Conventional Latex 10.0% Conventional Polyester 69.0% Recycled Pre-Consumer Polyamide (Nylon) 1.0% Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	19.0% Conventional Latex 2.0% Conventional Polyamide (Nylon) 69.0% Recycled Pre-Consumer Polyamide (Nylon) 10.0% Conventional Polyester	Pre-Consumer
Fabrics	Special fabrics	18.0% Conventional Latex 70.0% Recycled Pre-Consumer Polyamide (Nylon) 9.0% Conventional Polyester 3.0% Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	18.0% Conventional Latex 9.0% Conventional Polyester 71.0% Recycled Pre-Consumer Polyamide (Nylon) 2.0% Conventional Polyamide (Nylon)	Pre-Consumer





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Product category	Product details	Material composition	Label grade
Fabrics	Special fabrics	74.0% Recycled Pre-Consumer Polyamide (Nylon) 8.0% Conventional Polyester 16.0% Conventional Latex 2.0% Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	2.0% Conventional Polyamide (Nylon) 15.0% Conventional Latex 7.0% Conventional Polyester 76.0% Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	7.0% Conventional Polyester 14.0% Conventional Latex 77.0% Recycled Pre-Consumer Polyamide (Nylon) 2.0% Conventional Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	79.0% Recycled Pre-Consumer Polyamide (Nylon) 3.0% Conventional Polyamide (Nylon) 6.0% Conventional Polyester 12.0% Conventional Latex	Pre-Consumer
Fabrics	Special fabrics	2.0% Conventional Polyamide (Nylon) 12.0% Conventional Latex 6.0% Conventional Polyester 80.0% Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	4.0% Conventional Polyester 7.0% Conventional Latex 4.0% Conventional Polyamide (Nylon) 85.0% Recycled Pre-Consumer Polyamide (Nylon)	Pre-Consumer
Fabrics	Special fabrics	7.0% Conventional Latex 3.0% Conventional Polyamide (Nylon) 86.0% Recycled Pre-Consumer Polyamide (Nylon) 4.0% Conventional Polyester	Pre-Consumer

Products made with Organic fibers are also certified to the Organic Content Standard or Global Organic Textile Standard.

Place and date of issue:

Stamp of the issuing body

Standard's logo



2021-04-02, Zwolle

Name of authorised person:

On behalf of the Managing Director  
 Kevin Yun | Certifier





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Facility Annex to certificate no. CU1059738GRS-2021-00030603

Under the scope of this certificate the following facilities / subcontractors have been inspected and assessed. The listed processing steps/activities comply with the corresponding criteria of the Global Recycled Standard (GRS) for the certified products:

Name of facility	Address of operation	Processing steps / activities subcontracted	Type of relation
HYOSUNG CORPORATION	74, Simin-daero, Dongan-gu 14080 Anyang-si, Gyeonggi-do South Korea	Extrusion Storing Trading Weaving	

Non-Certified Subcontractor Appendix to Certificate no. CU1059738GRS-2021-00030603

Name of facility	Address of operation	Processing steps / activities subcontracted
No subcontractors		

Certified Subcontractor Appendix to Certificate no. CU1059738GRS-2021-00030603

The following independently certified subcontractors are listed under this scope certificate.

License number	Expiry date	Name of facility	Address of operation	Processing steps / activities subcontracted	Type of relation
No certified subcontractors					

Place and date of issue:

Stamp of the issuing body

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2021-04-02, Zwolle

Name of authorised person:

On behalf of the Managing Director

Kevin Yun | Certifier